



Q - S T O N E M I N I M A L
P R O V E N Z A

ECOMOOD



minimalis**day**.and **night.**

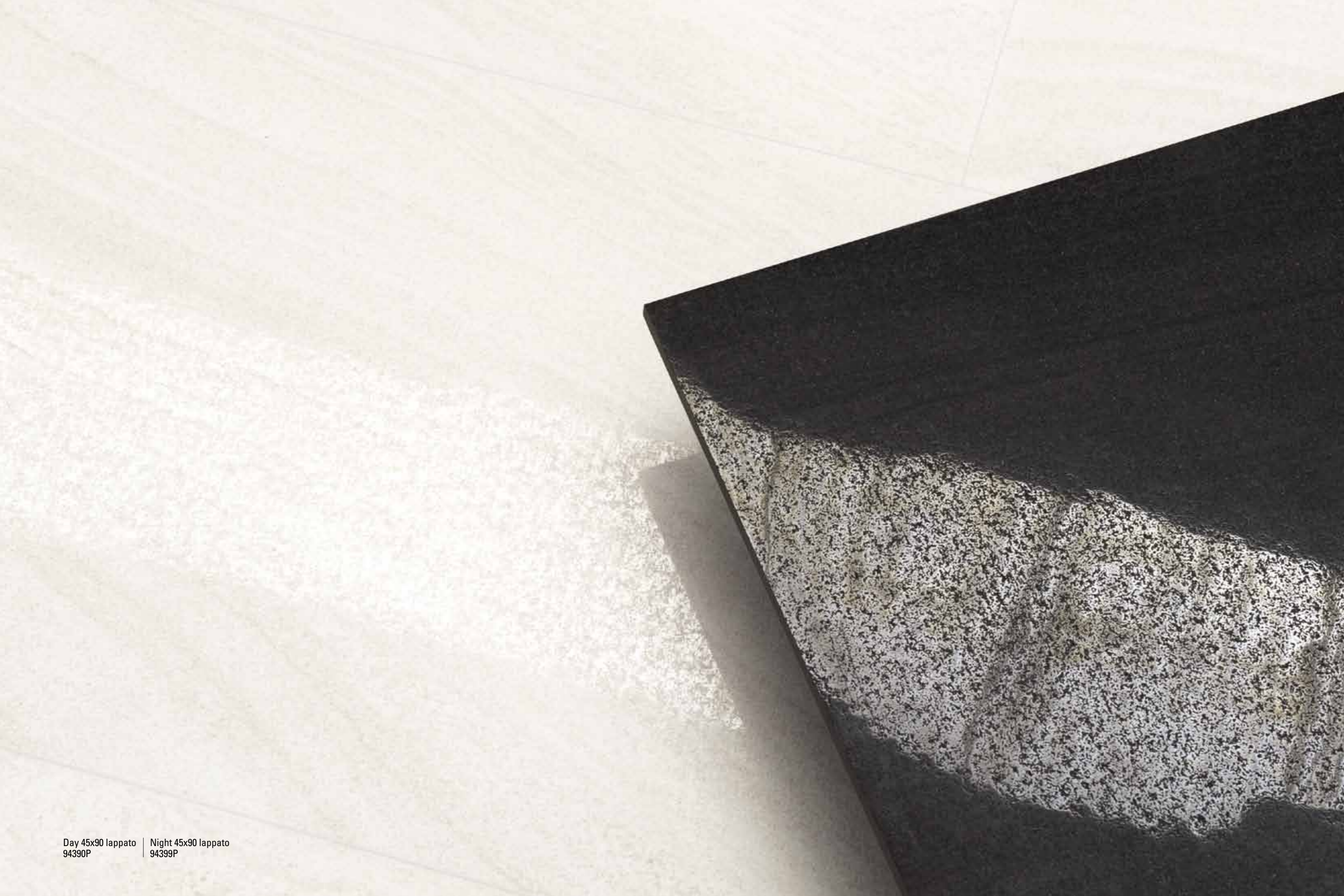
minimal
is **love.**
but not **hate.**



Night mosaico 30x30
I30399P

Day Opus Maxi lappato | Day 45x90 lappato
M94390P | 94390P

Day 60x60 naturale
60390R



Day 45x90 lappato | Night 45x90 lappato
94390P | 94399P



Night 60x60 naturale
60399R

minimal
is **milk.** and **coffee.**

Day Opus strutturato
M63390S



minimal
is **rock.**
and
classic.

Night 45x90 naturale
94399R

Night 45x90 strutturato
94399SR

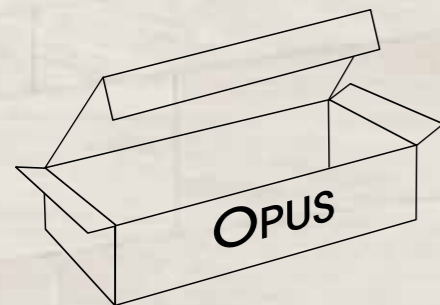
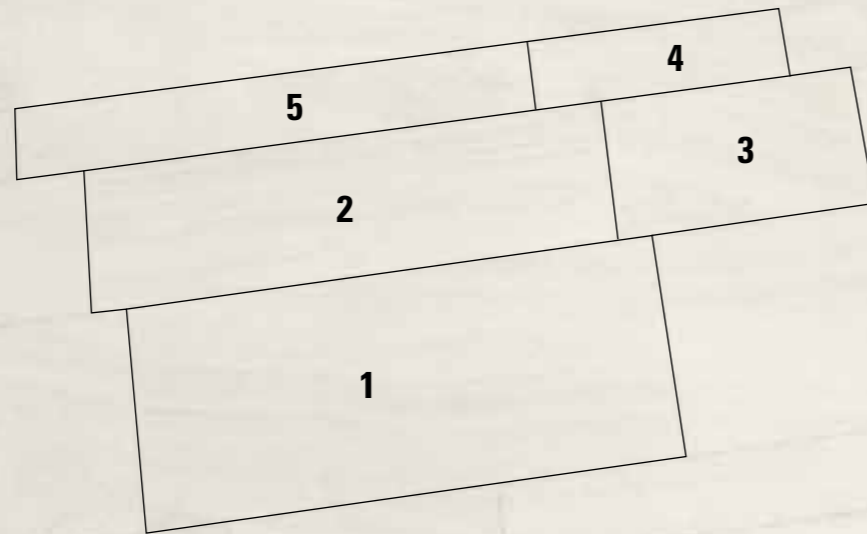
minimal
is **work.** and **play.**



Day 45x90 naturale
94390R

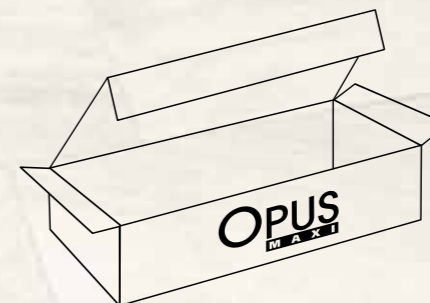
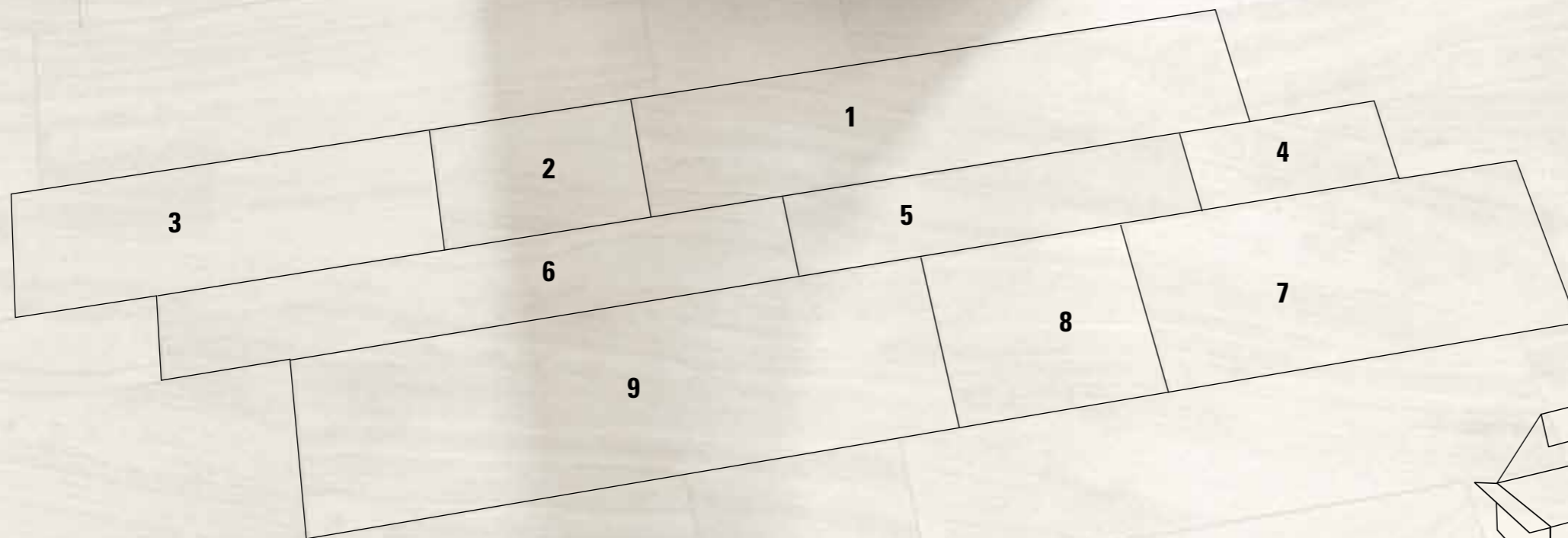
Night 45x90 strutturato
94399SR

OPUS



5 formati differenti
nella stessa scatola
*different sizes
blended in each box*

OPUS MAXI



9 formati differenti
nella stessa scatola
*different sizes
blended in each box*

OPUS

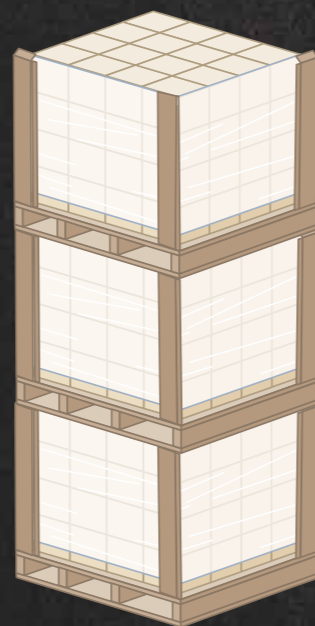
minimal is **body.** and soul.



**ISTRUZIONI DI POSA
DENTRO OGNI SCATOLA**

LAYING INSTRUCTIONS IN EACH BOX

**IMBALLO SPECIALE
SPECIAL PACKAGING**



CERTIFICAZIONI

Certifications/Zertifizierungen/Certifications/Certifications

La qualità del prodotto e dei servizi offerti al cliente sono i principi ispiratori su cui si è sempre basata la filosofia aziendale della PROVENZA.

Il Sistema Qualità PROVENZA è stato certificato in quanto conforme ai requisiti della norma UNI EN ISO 9001. La certificazione rappresenta perciò il coronamento di un'esperienza pluriennale e la garanzia di un impegno costante che pone la qualità come fattore strategico prioritario. Sistema Qualità PROVENZA certificato ISO 9001 per l'intero ciclo produttivo.

PROVENZA AND THE CERTIFICATION

Product and customer service quality have always been the inspiring principals behind the PROVENZA tile company's business philosophy.

The PROVENZA Quality System was certified as a result of having met the requirements set forth in standard UNI EN ISO 9001.

This certification constitutes the crowning achievement of many years' work and the warranty of an ongoing commitment in which quality is a top-priority strategic component.

PROVENZA's Quality System with ISO 9001 certification for the entire production cycle.



COLORI Colours/Farben/Couleurs/Colores



DAY

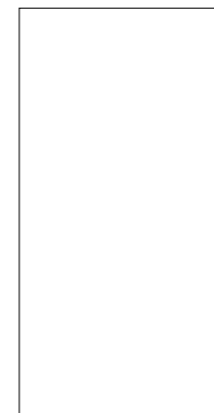
Shade variation V3



NIGHT

Shade variation V3

FORMATI Sizes/Formate/Formats/Tamaños



45x90 - *18"x36"

naturale

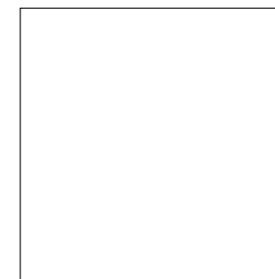
DAY 94390R
NIGHT 94399R

lappato

DAY 94390P
NIGHT 94399P

strutturato

DAY 94390SR
NIGHT 94399SR



60x60 - *24"x24"

naturale

DAY 60390R
NIGHT 60399R

lappato

DAY 60390P
NIGHT 60399P



30x60 - *12"x24"

naturale

DAY 63390R
NIGHT 63399R

lappato

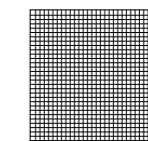
DAY 63390P
NIGHT 63399P

strutturato

DAY 63390SR
NIGHT 63399SR

DECORI

Decors/Dekore
Décors/Decorados



MOSAICO 30x30 - *12"x12"

lappato

DAY 130390P
NIGHT 130399P

minimalit's **me.** and **you.**

OPUS

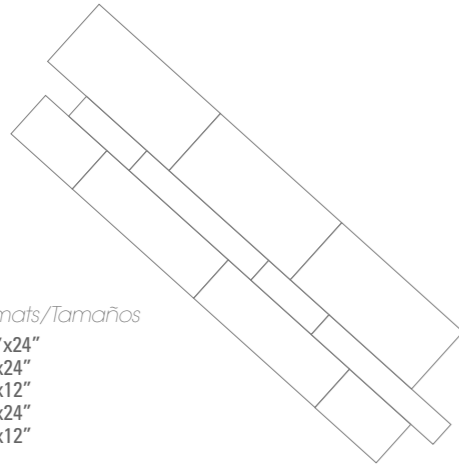
naturale
DAY M63390R
NIGHT M63399R

lappato
DAY M63390P
NIGHT M63399P

strutturato
DAY M63390S
NIGHT M63399S

FORMATI Sizes/Formate/Formats/Tamaños

3 pz./pcs 30x60 - *12"x24"
2 pz./pcs 20x60 - *8"x24"
2 pz./pcs 20x30 - *8"x12"
2 pz./pcs 10x60 - *4"x24"
2 pz./pcs 10x30 - *4"x12"



OPUS M A X I

naturale
DAY M94390R
NIGHT M94399R

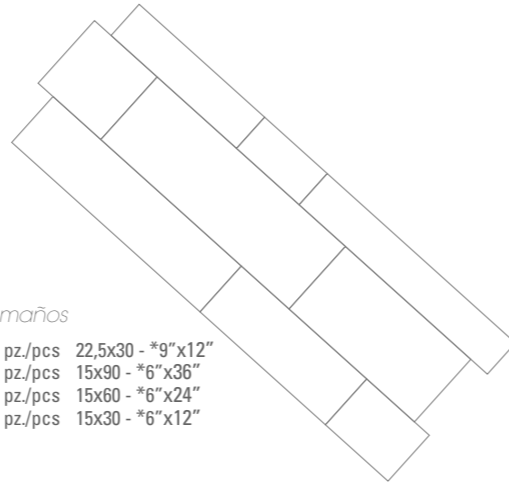
lappato
DAY M94390P
NIGHT M94399P

strutturato
DAY M94390S
NIGHT M94399S

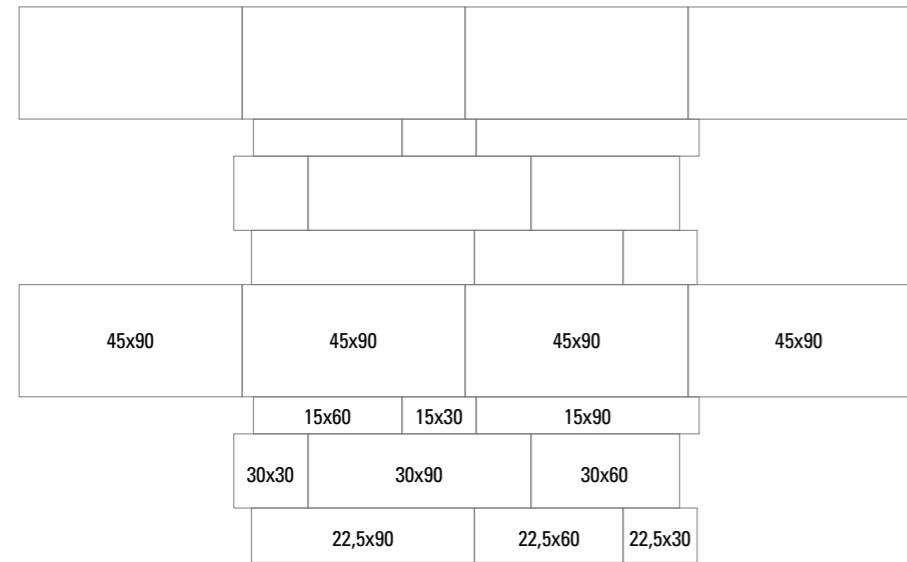
FORMATI Sizes/Formate/Formats/Tamaños

1 pz./pcs 30x90 - *12"x36"
1 pz./pcs 30x60 - *12"x24"
1 pz./pcs 30x30 - *12"x12"
1 pz./pcs 22,5x90 - *9"x36"
1 pz./pcs 22,5x60 - *9"x24"

1 pz./pcs 22,5x30 - *9"x12"
1 pz./pcs 15x90 - *6"x36"
1 pz./pcs 15x60 - *6"x24"
1 pz./pcs 15x30 - *6"x12"



MODULO OPUS MAXI + 45x90



POSA CONSIGLIATA Laying pattern suggest

40% 45x90

60% OPUS MAXI

PEZZI SPECIALI Trims/Formteile/Pièces spéciales/Piezas especiales



**GRADONE
STEP**
30x60x4,5x3
*12"x24"x2"x1"

naturale
DAY 63390RG
NIGHT 63399RG

lappato
DAY 63390PG
NIGHT 63399PG

strutturato
DAY 63390SG
NIGHT 63399SG



**ANGOLARE
CORNER TILE**
30x30x4,5x3
*12"x12"x2"x1"

naturale RIGHT LEFT
DAY 30390RD 30390RS
NIGHT 30399RD 30399RS

lappato
DAY 30390PD 30390PS
NIGHT 30399PD 30399PS

strutturato
DAY 30390SD 30390SS
NIGHT 30399SD 30399SS



**ELEMENTO A "L"
L-SHAPED PIECE**
15x60x4,5
*6"x24"x2"

strutturato
DAY 99390SR
NIGHT 99399SR

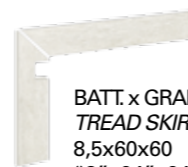


**BATTISCOPIA
SKIRTING**
8,5x60
*3"x24"

naturale
DAY 88390R
NIGHT 88399R

lappato
DAY 88390P
NIGHT 88399P

strutturato
DAY 88390S
NIGHT 88399S



**BATT. x GRADONE
TREAD SKIRTING**
8,5x60x60
*3"x24"x24"

RIGHT LEFT
naturale
DAY 85390RD DAY 85390RS
NIGHT 85399RD NIGHT 85399RS

lappato
DAY 85390PD DAY 85390PS
NIGHT 85399PD NIGHT 85399PS

strutturato
DAY 85390SD DAY 85390SS
NIGHT 85399SD NIGHT 85399SS

IMBALLI E PESI Packing and weight/Verpackung und gewicht/Emballages et poids/Embalajes y pesos

Q-STONEMINIMAL	FORMATO SIZE FORMAT FORMAT TAMAÑO	PZ. X MQ. PIECES X SQM STÜCK X QM PCS. X M2 PZ. X M2	PZ. X SCAT. PIECES X BOX STÜCK X KRT. PCS. X BOÎTE PZ. X CAJA	MQ. X SCAT. SQM X BOX QM X KRT. M2 X BOÎTE M2 X CAJA	SCAT. X PAL. BOXES X PAL. KARTON X PAL. BOÎTES X PAL. CAJAS X PAL.	KG X SCAT. KG X BOX KG X KRT. KG X BOÎTE KG X CAJA	KG X PAL. KG X PAL. KG X PAL. KG X PAL. KG X PAL.	MQ X PAL. SQM X PAL. QM X PAL. M2 X PAL. M2 X PAL.
	45x90 - *18"x36"	2,47	3	1,215	30	28,70	861	36,45
	60x60 - *24"x24"	2,78	3	1,08	36	25,50	918	38,88
	30x60 - *12"x24"	5,56	6	1,08	40	24,30	972	43,20
	OPUS	-	11	1,08	24	21,50	516	25,92
	OPUS M A X I	-	9	1,215	18	28,7	516,60	21,87
	MOSAICO 30x30 *12"x12"	11	5	0,45	66	10,13	668,25	29,70
	GRADONE - STEP 30x60x4,5x3 *12"x24"x2"x1"	-	4	-	36	21,20	763,20	-
	ANGOLARE - CORNER TILE 30x30x4,5x3 *12"x12"x2"x1"	-	2	-	38	6,40	243,20	-
	BATTISCOPIA SKIRTING 8,5x60 - *3"x24"	-	15	9 ML	56	15,50	868	504 ML
	BATT. x GRADONE TREAD SKIRTING 8,5x60x60 - *3"x24"x24"	-	2	-	-	4	-	-
	ELEMENTO A "L" L-SHAPED PIECE 15x60x4,5 - *6"x24"x2"	-	4	2,40 ML	20	11,20	224	48 ML

SPESORE 10,5 mm THICKNESS 10,5 mm / STÄRKE 10,5 mm / EPAISSEUR 10,5 mm / ESPESOR 10,5 mm

(*Nominal Sizes)

CARATTERISTICHE TECNICHE

TECHNICAL FEATURES - TECHNISCHE EIGENSCHAFTEN - CARACTERISTIQUES TECHNIQUES - CARACTERISTICAS TÉCNICAS

	CARATTERISTICHE TECNICHE TECHNICAL FEATURES TECHNISCHE EIGENSCHAFTEN CARACTERISTIQUES TECHNIQUES CARACTERISTICAS TÉCNICAS	NORMA STANDARD NORM NORME NORMA	VALORE VALUE VORGABE VALEUR VALOR
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DIMENSIONI

SIZES
ABMESSUNGEN
DIMENSIONS
DIMENSIONES



Q-Stone minimal rispetta ampiamente le normative di calibratura e planarità.

Q-Stone minimal complies with standards of calibration and flatness.

Q-Stone minimal erfüllt umfassend die Vorschriften im Hinblick auf Kalibrierung und Ebenflächigkeit.

Q-Stone minimal respecte scrupuleusement les réglementations de calibrage et de planéité.

Q-Stone minimal respeta ampliamente las normativas de calibrado y planitud.

ISO 10545/2

Lunghezza e larghezza

Length and width Länge und breite -

Longueur et largeur - Longitud y anchura

Spessore

Thickness - Stärke - Epaisseur - Espesor

Rettilineità spigoli

Warpage of edges Kantengeradlinigkeit

Rectitude des arêtes - Rectilinealidad cantos

Ortogonalità - *Wedging - Rechtwinkligkeit -*

Orthogonalité - Ortogonalidad

Planarità

Flatness - Planarität - Planéité - Uniformidad

±0,3%

±3%

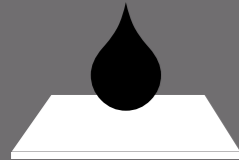
±0,2%

±0,2%

±0,3%

ASSORBIMENTO D'ACQUA

WATER ABSORPTION
WASSERAUFNAHME
ABSORPTION D'EAU
ABSORCIÓN DE AGUA



Q-Stone minimal ha un bassissimo grado di assorbimento dell'acqua, indice di una struttura particolarmente compatta e non porosa, e quindi con ottime caratteristiche meccaniche quali: la durezza superficiale e la resistenza al gelo, alla flessione, al carico di trazione e alla abrasione.

Q-Stone minimal has a very low water absorption level thanks to its particularly compact and non-porous structure with excellent mechanical characteristics including: surface hardness and frost resistance, excellent bending and tensile strength, and abrasion resistance.

Q-Stone minimal weist durch seine besonders kompakte und unporöse Struktur eine sehr geringe Wasseraufnahme auf und besitzt daher ausgezeichnete mechanische Eigenschaften wie: hohe Oberflächenhärte und Frostbeständigkeit, Biegefestigkeit, Zugfestigkeit und Abriebfestigkeit.

Q-Stone minimal se distingue par un très faible coefficient d'absorption d'eau, ce qui indique une structure particulièrement compacte, non poreuse et, par conséquent, munie d'excellentes caractéristiques mécaniques comme: la dureté superficielle et la résistance au gel, à la flexion, à la rupture en traction et à l'abrasion.

Q-Stone minimal posee un bajísimo grado de absorción del agua, indicador de una estructura especialmente compacta y no porosa, y, por lo tanto, con óptimas características mecánicas como: la dureza superficial y la resistencia a la helada, a la flexión, a la tracción y a la abrasión.

ISO 10545/3

0,1%

ASTM C 373

0,1%

RESISTENZA ALLA FLESSIONE/ FORZA DI ROTTURA

FLEXURAL STRENGTH/BREAKING STRENGTH
BIEGEFESTIGKEIT/BRUCHLAST
RESISTANCE A LA FLEXION/RESISTANCE A LA RUPTURE
RESISTENCIA A LA FLEXION/RESISTENCIA A LA ROTURA



Q-Stone minimal è caratterizzato da una buona resistenza al carico di rottura.

Q-Stone minimal tiles are resistant to breaking.

Q-Stone minimal ist durch eine gute Bruchlastfestigkeit gekennzeichnet.

Q-Stone minimal se distingue par un bon niveau de résistance à la charge de rupture.

Q-Stone minimal se caracteriza por ofrecer una buena resistencia a la carga de rotura.

ISO 10545/4

50 N/mm² / 3000 N

ASTM C 648

650 LBS

RESISTENZA ALL'ABRASIONE SUPERFICIALE

RESISTANCE TO SUPERFICIAL ABRASION
OBERFLÄCHLICHT ABRIEBFESTIGKEIT
RESISTANCE A L'ABRASION SUPERFICIELLE
RESISTENCIA A LA ABRASIÓN SUPERFICIAL



Q-Stone minimal soprattutto nei colori chiari dimostra una buona resistenza alla abrasione.

Q-Stone minimal tiles resist abrasion well, especially the light colours.

Q-Stone minimal zeigt besonders bei den hellen Farben eine gute Abriebfestigkeit.

Q-Stone minimal fait preuve d'un bon niveau de résistance à l'abrasion, surtout dans les couleurs claires.

Q-Stone minimal, sobre todo en los colores claros, demuestra una buena resistencia a la abrasión.

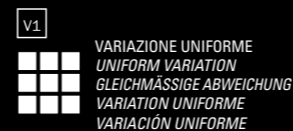
ISO 10545/7

Day
Night

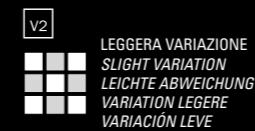
Pei V
Pei III

ASTM C1027

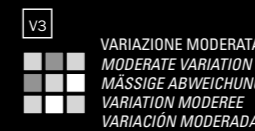
SHADE VARIATION



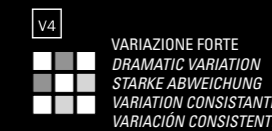
VARIAZIONE UNIFORME
UNIFORM VARIATION
GLEICHMÄSSIGE ABWEICHUNG
VARIATION UNIFORME
VARIACIÓN UNIFORME



LEGGERA VARIAZIONE
SLIGHT VARIATION
LEICHTE ABWEICHUNG
VARIATION LEGERE
VARIACIÓN LEVE



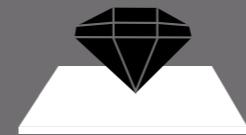
VARIAZIONE MODERATA
MODERATE VARIATION
MÄSSIGE ABWEICHUNG
VARIATION MODERÉE
VARIACIÓN MODERADA



VARIAZIONE FORTE
DRAMATIC VARIATION
STARKE ABWEICHUNG
VARIATION CONSISTANTE
VARIACIÓN CONSISTENTE

DUREZZA SUPERFICIALE (SCALA MOHS)

SURFACE HARDNESS (MOHS SCALE)
OBERFLÄCHENHÄRTE (MOHS-SKALA)
DURETE SUPERFICIELLE (ECHELLE MOHS)
DUREZA SUPERFICIAL (ESCALA MOHS)



La durezza superficiale (espressa in gradi Mohs) ha rilevato su Q-Stone minimal una resistenza al graffio particolarmente efficace.

The surface hardness (expressed in Mohs degrees) measured shows that Q-Stone minimal is particularly resistant to scratches.

Die besonders hohe Oberflächenhärte (in Mohs angegeben) führt bei Q-Stone minimal zu einer besonders guten Kratzfestigkeit.

La dureté superficielle (exprimée en unités sur l'échelle de Mohs) prouve que Q-Stone minimal dispose d'une résistance à la rayure très efficace.

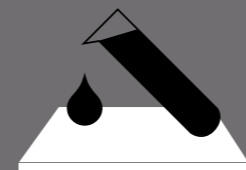
La prueba de dureza superficial (expresada en grados Mohs) a la que se ha sometido Q-Stone minimal pone de manifiesto su buena resistencia a los arañazos.

EN 101

7

RESISTENZA ALL'ATTACCO CHIMICO

RESISTANCE TO CHEMICAL ATTACK
WIDERSTANDSFÄHIGKEIT GEGENÜBER
CHEMIKALIEN
RESISTANCE A L'ATTAQUE CHIMIQUE
RESISTENCIA AL ATAQUE QUÍMICO



Q-Stone minimal è in grado di tollerare il contatto con sostanze chimiche (quali prodotti di uso domestico, macchianti, additivi per piscine, acidi e basi) senza subire variazioni di aspetto.

Q-Stone minimal tiles tolerate contact with chemicals (such as household products, products that may stain, additives for swimming pools, acids and alkalis) without any changes in appearance.

Q-Stone minimal ist gegen chemische Substanzen (wie Haushaltsreiniger, Fleckbildner, Schwimmbadzusätze, Säuren und Basen) beständig, ohne sein Aussehen zu verändern.

Q-Stone minimal est en mesure de tolérer le contact avec des substances chimiques (telles que des produits d'entretien domestique, des agents tachants, des additifs pour l'eau des piscines, des acides et des bases) sans que son aspect ne change.

Q-Stone minimal es capaz de tolerar el contacto con sustancias químicas (como productos de uso doméstico, manchantes, aditivos para piscinas, ácidos y bases) sin que su aspecto sufra variaciones.

ISO 10545/13

Nessuna alterazione visibile
No evident variation
Keine sichtbare Veränderung
Aucune alteration visible
Sin variación visible

ASTM C 1378-650

No evident variation

RESISTENZA AL GELO

FROST RESISTANCE
FROSTBESTÄNDIGKEIT
RESISTANCE AU GEL
RESISTENCIA AL HIELO



Grazie al bassissimo grado di assorbimento, Q-Stone minimal è totalmente resistente al gelo e quindi idoneo all'utilizzo in ambienti caratterizzati da presenza di acqua e di temperature rigide o condizione climatiche estreme (quali terrazze, esterni, piscine, bagna-asciuga).

Thanks to its very low absorption level, Q-Stone minimal is totally frost resistant therefore suitable for use in environments characterised by the presence of water, very cold temperatures and extreme weather conditions (such as terraces, outdoor areas, swimming pools, areas near water).

Dank der ausgesprochen geringen Wasseraufnahme ist Q-Stone minimal vollständig frostbeständig und daher auch für Bereiche geeignet, die durch Wasser und strenge Temperaturen gekennzeichnet sind (wie Terrassen, Außenbereiche, Schwimmbäder, Schwimmbadränder).

Grâce à son très faible coefficient d'absorption, Q-Stone minimal affiche une résistance totale au gel. Le produit peut donc être posé à des endroits mouillés et exposés à des températures basses ou à des conditions climatiques extrêmes (comme les terrasses, les extérieurs, les piscines, les bords des piscines).

Gracias al bajísimo grado de absorción, Q-Stone minimal es totalmente resistente a la helada y, por lo tanto, apto para el uso en ambientes caracterizados por presencia de agua y temperaturas rígidas o condiciones climáticas extremas (como terrazas, exteriores, piscinas o zonas de inmersión).

ISO 10545/12

Non gelivo
Frostproof
Frostsicher
Ingélfis
No helables

ASTM C 1026

Unaffected

SCIVOLOSITÀ

ANTI-SLIP
RUTSCHHEMMEND
DERAPAGE
ANTIDESLIZANTE



Grazie alle ottime caratteristiche di anti-scivolosità, Q-Stone minimal può essere utilizzato anche in situazioni in cui sia necessaria una particolare aderenza e sicurezza (bagni, esterni, etc.).

Thanks to its excellent anti-slip characteristics, Q-Stone minimal can also be used in situations that require particular safety and adhesion (bathroom areas, outdoor areas, etc.).

Dank der ausgezeichneten Rutschhemmungseigenschaften kann Q-Stone minimal auch in Situationen verwendet werden, in denen eine besondere Haftung und Sicherheit erforderlich ist (Bäder, Außenbereiche usw).

Avec son excellente résistance au glissement, Q-Stone minimal convient aussi aux espaces comportant des critères d'adhérence et de sécurité particuliers (salles de bains, extérieurs, etc.).

Gracias a las óptimas características de antideslizamiento, Q-Stone minimal también puede utilizarse en situaciones en las que se necesitan especial adherencia y seguridad (cuartos de baños, exteriores, etc.).

naturale

DIN 51130

R10

R10

R11

C (A+B+C)

B (A+B)

C (A+B+C)

ASTM C 1028

Dry neolite

0,78

0,75

0,75

0,63

0,63

0,71

ASTM C 1028

Dry neolite

0,78

0,75

0,75

0,63

0,63

0,71

After Cleaning

Dry neolite

0,80

0,96

0,78

0,65

0,64

0,73

PROVENZA

a brand of EMILCERAMICA S.p.A.

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